



RADIAL OIL SEAL INSTALLATION INSTRUCTIONS

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Despite the correct design of the radial sealing ring, premature leakage can occur and unnecessary costs and consequences if the correct procedure is not followed.

For this purpose we want to point out the basic rules of installation:

1. Place the spring on the crankshaft where the sealing ring is located.
2. The rubber part of the seal is placed in water heated to 80 degrees for one minute.
3. Carefully stretch the rubber part over the crankshaft/flywheel hub.
4. Assemble springs by screwing one end into opposite end.
5. Put the grease between the two breathing lips in the rubber part.
6. Install the assembled spring onto the rubber lips front and rear.
7. Rotate sealing ring around the crankshaft that the breathing lips are properly seated on crankshaft.
8. Finally, carefully mount and tighten the aluminum seal housing.

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